









Low Voltage Battery	High Voltage Battery	Electric Drive	High Voltage Junction Box	High Voltage Cable	Compressed Air Tank	HV Disable	Emergency Exit	Break Glass Exit
								
24v Battery Disconnect	Emergency Stop Switch	Door Control	Electric Air Compressor	BTMS Air Conditioning	High Voltage Electrics	High Pressure Gas Struts	Lifting Point	Auto Fire Suppression
Doc. Ref: 2982-4	Issue / Version Date: April 2025	Doc Standard: ISO 17840-2	Copyright © Alexander Dennis 2025 – All rights reserved			Page 1 / 4		

1. Propulsion Identification



Li-Ion / NMC Battery - Electric bus with optional overhead pantograph charging.

CAUTION:

Lack of noise does not mean vehicle is off:
Silent movement or instant restart capability exists until vehicle is fully shut down

Model Identification:

If present, the manufacturer logo is displayed at centre of the front of the bus.
The rear panel may show the model name. **Enviro400EV** **Enviro400EV**

2. Immobilisation / Stabilisation / Lifting



Suspension
Controls



Front
Kneel



Full Raise
Lower

Suspension height controls on driver's console.

WARNING:

In the event of electrical failure, the Electronic
Parking Brake will not respond and wheel chocks
MUST be used to prevent runaway.



3. Disable Direct Hazards

Safe Vehicle Shutdown Procedure

1



SELECT NEUTRAL

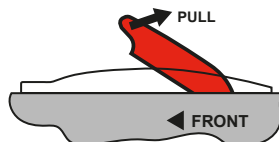


To confirm when vehicle is powered fully off:
• No illumination on instrument cluster and No lights on master or Ignition switches

2



APPLY PARK BRAKE



3



TURN OFF
IGNITION



WAIT

10 SECS

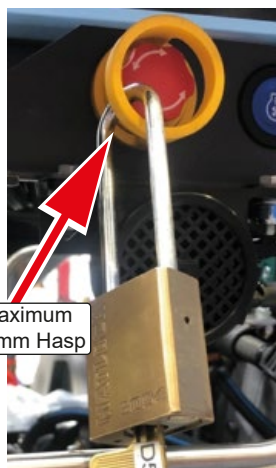
4



TURN OFF
MASTER
SWITCH

**HV Isolation****Emergency Stop Switches**

Safety Isolation:
Lock out all
electrical systems

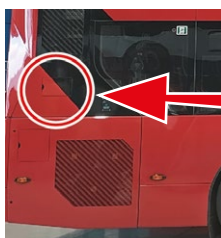
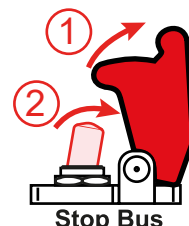


Maximum
Ø6mm Hasp

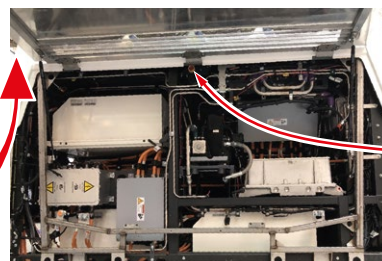
Secure with a padlock.



OR



OR



4. Access to the Occupants



Escape Glass in side elevation windows (and optional skylights).

1 To open the doors from outside, push the emergency button.

To open the doors from inside, push the emergency button located near the top edge of the doors.

Lift the flap and push the button to release the doors.

If the doors do not operate they can be pushed open manually.

2 Centre / Exit doors:
Pull the door outwards using the handle at the bottom then Slide the doors open.

3 Front/entrance doors:
Push the outer edge inwards, then pivot the door into the bus.



5. Stored Energy / Gases



750V Li-Ion



All High Voltage cables have **orange** insulation



Coolant is **BLUE**



Refrigerant.
HFO-R407C



Do not cut **orange cables** or open high voltage enclosures.



Ethylene Glycol
Hazards: H302, H373

Contact with liquid or refrigerated gas can cause cold burns and frostbite.

6. In Case of Fire



Do not spray water directly into the Drive Bay.

Battery Product identification:

NMC lithium-ion battery pack

Chemical Class:

ADR Class 9 – miscellaneous dangerous goods.

DO NOT USE WATER ON BATTERY FIRES:

C02, metal fire-ex powder or dry powder fire extinguishers are acceptable.

⚠ WARNING: Do not submerge vehicle to extinguish fire.

Auto fire suppression in drive bay.

⚠ Battery Re-Ignition

Where a battery fire is experienced or suspected, monitor for at least 48 hours with thermal fire detection equipment.



Thermal Fire
Detection Recommended



7. In Case of Submersion

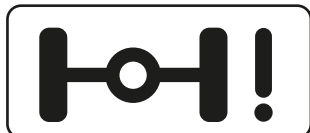


Isolate HV

As for **Section 3 - Disable direct hazards.**

Follow safety routines once out of water.

8. Towing / Recovery

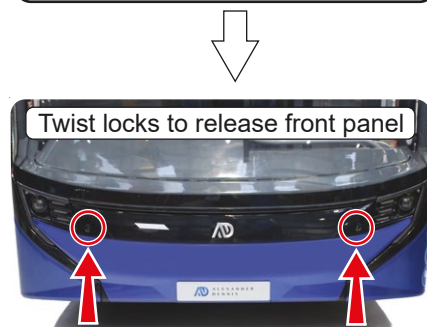
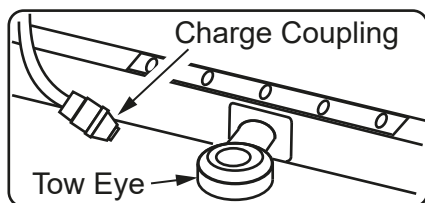


Ensure vehicle is in neutral then isolated.
Apply wheel chocks to prevent movement.
Wind off park brake actuators to release park brake.

Remove half-shafts or drive shaft when towing.
or
Elevate and support drive axle.

Connect tow bar to OFFSIDE towing eye only.
or
Use A-frame on both towing points at front.

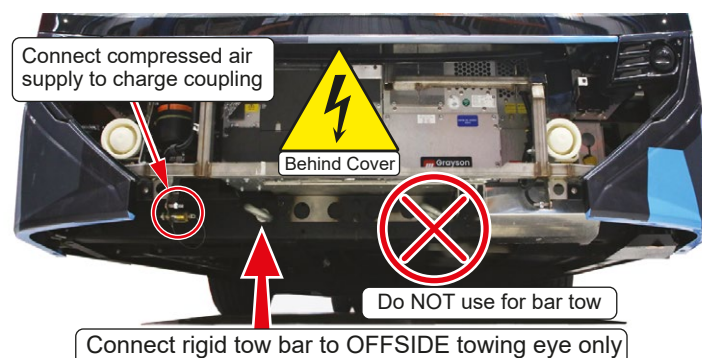
Connect air to Charge Coupling if necessary



Twist locks to release front panel

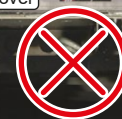


Open panel and lift out and away from the clips



Connect compressed air supply to charge coupling

Behind Cover



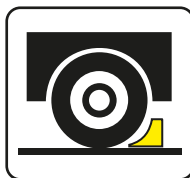
Do NOT use for bar tow

Connect rigid tow bar to OFFSIDE towing eye only

For rigid bar towing, only the OFFSIDE eye must be used, as indicated, to prevent damage to the front components.

The vehicle may be towed using both front towing points and an A-Frame.

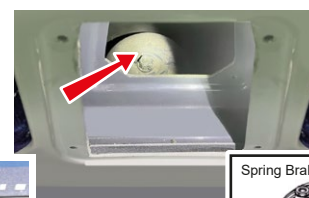
CHOCK WHEELS BEFORE PROCEEDING

**⚠ WARNING:**

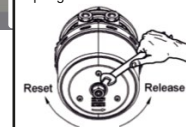
In this condition the brakes are completely inoperative.
Wheels **MUST** be chocked.

MANUAL PARK BRAKE RELEASE

ACCESS BETWEEN REAR SEATS



Spring Brake Release Nut



24MM

9. Contact Information

Alexander Dennis

Contact details for more information

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